## Standard Construction and Materials

FRAME: 16 GA. galvanized steel, 71/2" deep.

BLADE: 16 GA. galvanized steel, reinforced for frames over 18" dia.

AXLE: 1/2" dia. plated steel stub. BEARINGS: Flange oilite bronze.

SEALS: On frame, 1/2" thick closed cell neoprene. Temperature range is

-35°F to 180°F.

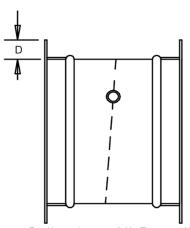
FINISH: Mill.

## Options

Counter balance - mounted to blade or installed on extended shaft.

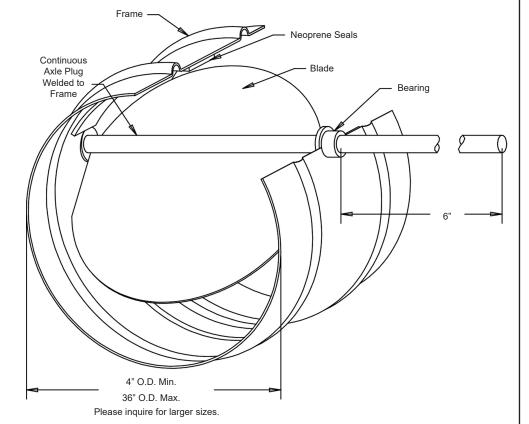
## Notes

- 1. 1/4" nominal deduction will be made to the opening size given.
- 2. Please contact the factory for damper sizes larger than 36" diameter.
- 3. When ordering a counter balance, please specify type: assist or resist opening.
- 4. Damper sizes of 12" dia. and less shall have a counter balance located on an extended shaft only.
- 5. To calculate approximate shipping weight (lbs./in.), use following formula: Damper Circumference (Diameter [in.] × 3.141) × 0.5



Equal leg angles are available. They are welded to frames at intermittent spacing and caulked between welds. Flange Height "D" varies with damper diameter.

## Damper Sizes Minimum Size Maximum Size 4" O.D. 36" O.D.



DWN:

DWG:

Assist Resist Damper Size Item# Qty Remarks O.D. Counter Balance <u>Union Made</u> Arch. / Eng.: EDR: ECN: Job: Contractor:

> Date: In the interest of product development, Cesco Products reserves the right to make changes without notice.



Project:

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